

Building up moments.

MASTERTENT®





Mastertent

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The history of our family business



1948

Franz Zingerle, a trained machinist, founds a company: Zingerlemetal, Mastertent's parent company, is born.

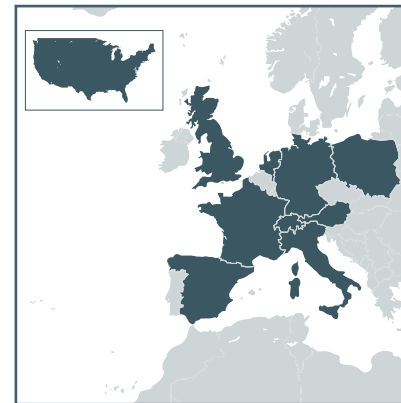


1984-2018

His sons Martin and Georg Zingerle join the family business and run it together for 34 years.

1995-2018

Numerous foreign branches and new production sites are established.



2018

The transition to the 3rd generation: Martin Zingerle leaves the company. Georg's sons Thomas and Stefan, and daughter Sonja join the family business.



2019

Georg S. and Heinz P., two long-time employees and members of the management, become shareholders of the company.



2003

Expansion of the headquarters: a production hall of 7,000m² and an office building of 1,200m² are built in South Tyrol, Italy.

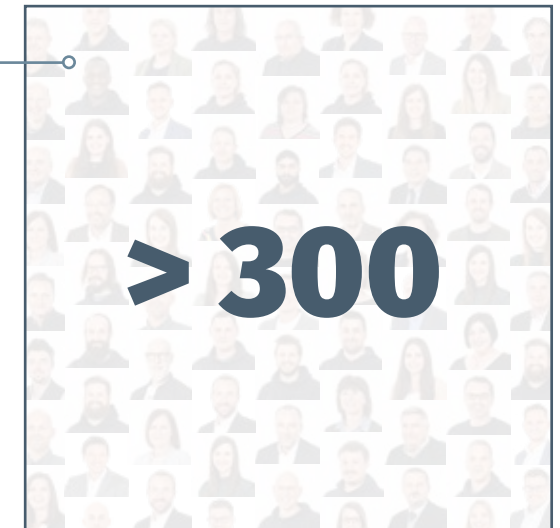


2006

A second production facility in Transylvania, Romania is built.

2022

Over 300 employees give their very best every day to fulfil every customer wish.



Mastertent worldwide

At Mastertent, there is not just one contact person. Partners and subsidiaries in over 38 countries do their best to be there for their customers on site, every day.

Headquarter &
Production

In the countries marked in dark blue
Mastertent sales representatives are on site.

Why you should choose us

9 Reasons for Mastertent

1. In-house product development and production in South Tyrol, Italy.
2. High product quality and wide product range.
3. Sustainable company management in the third generation.
4. Individual customer support on site thanks to global sales structures.
5. Fast delivery, reliable and worldwide.
6. Unique services: MASTERcare.
7. 10-year spare parts guarantee on the aluminium structure.
8. International certifications and patents.
9. There are no limits to personalisation, customised products are one of our strengths.

Quality since

1948

Made in Italy



Customer-oriented



Fast delivery





Industry leading

Mastertent Folding Gazebos

Tool-free, quick and intuitive

Set-up in 60 seconds



Easy-Up

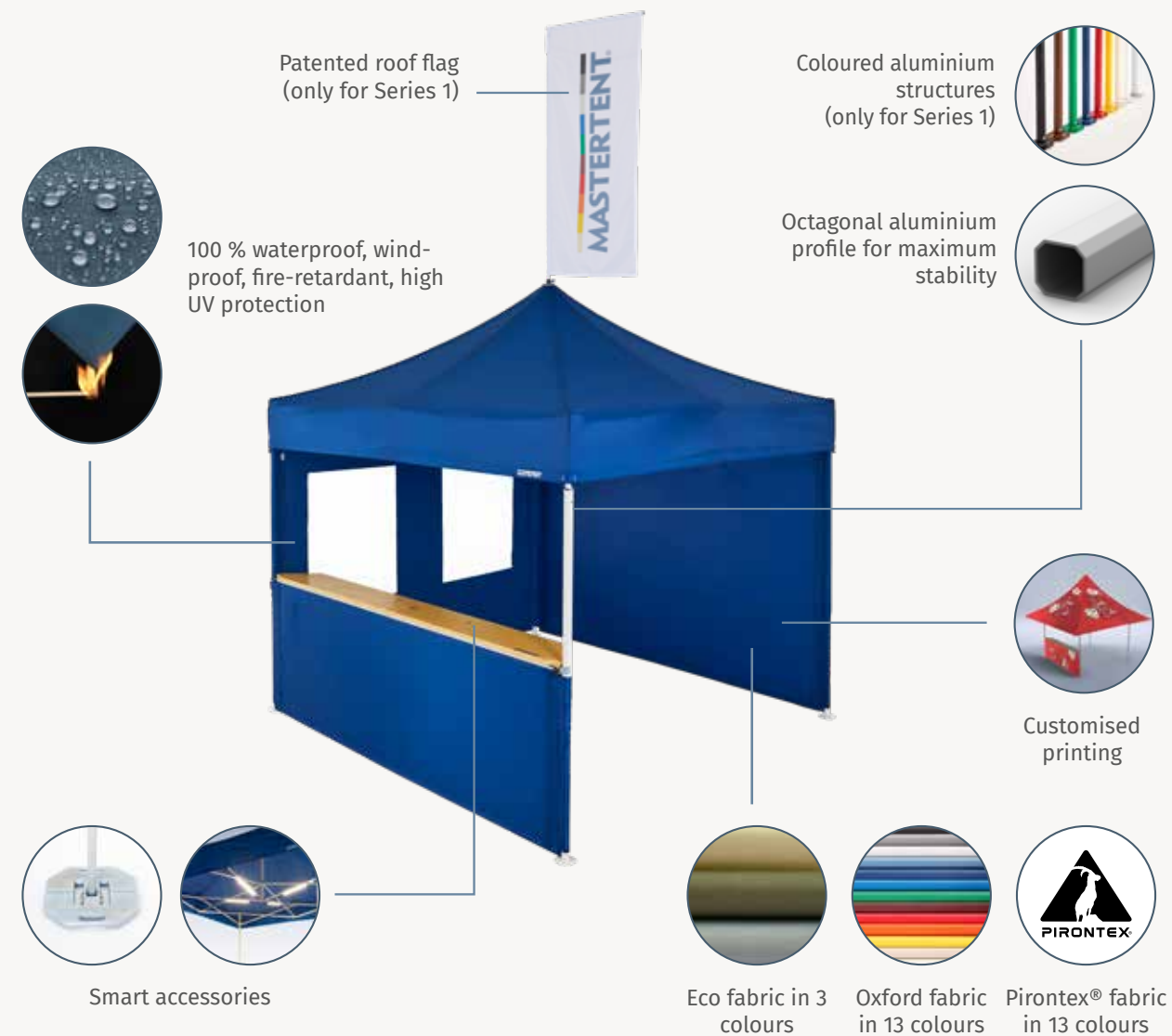


The set-up is simple, quick and requires no tools. Your Mastertent folding gazebo is ready for use in just 60 seconds.

*Roll the film,
let's go!*

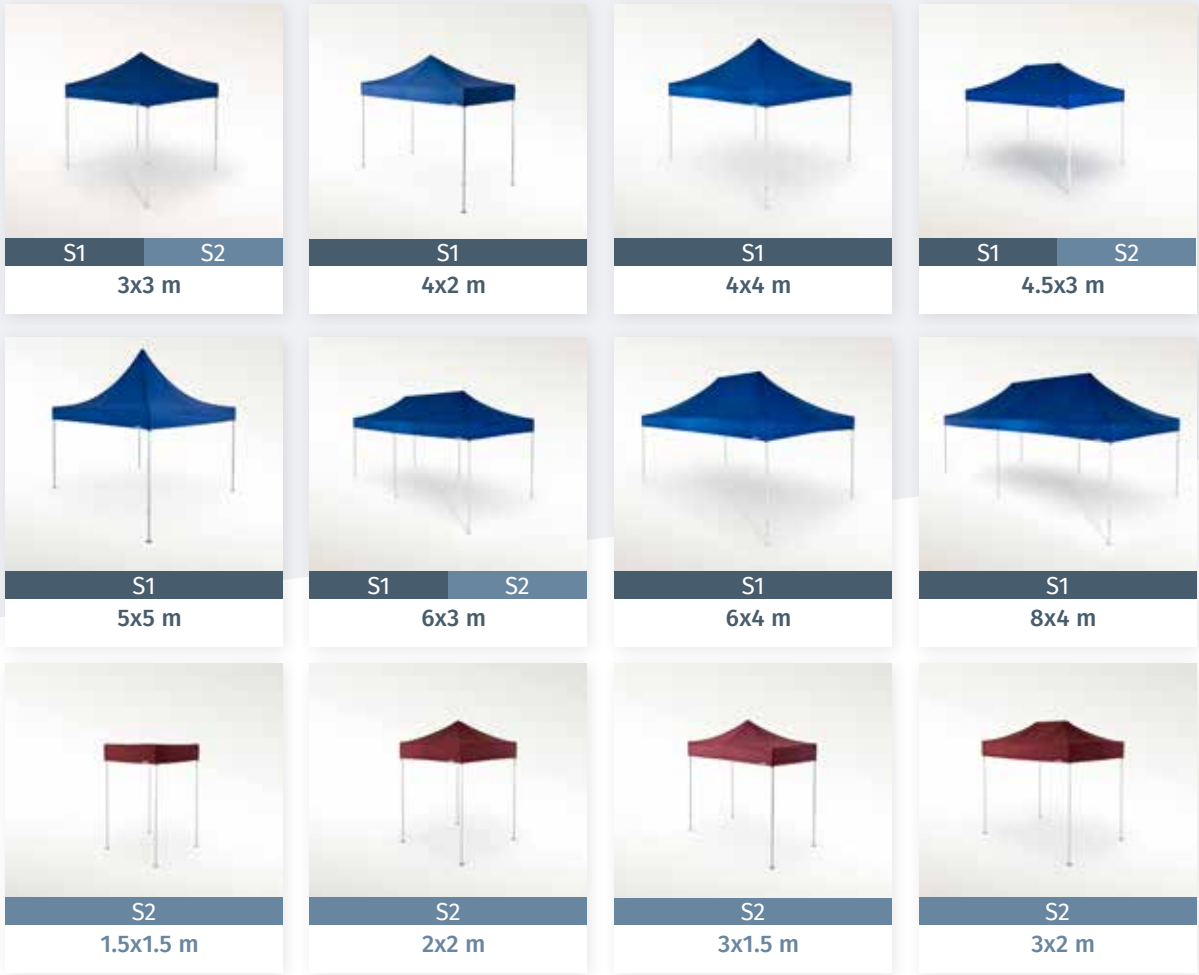


1 Gazebo, 100 possibilities



Small, medium or spacious

Gazebo sizes and series



Custom sizes

Special sizes can be made on request.

Technical data

Gazebo series in comparison

	Series 1	Series 2
Profile shape and thickness	Octagonal, 43x49x2.5 mm	Octagonal, 37x42.5x2.1 mm
Foot plate and connecting elements	Aluminium	Aluminium
Height adjustment	2 or 3 heights	3 heights
Spring loaded corner clip	✓	✗
Peak flag fixture	✓	✗
Available frame colours		
Fixation on the frame	By Velcro and hook	By Velcro
Fire-retardant and waterproof	✓	✓
Roof shapes		
Fabric quality	Oxford 500D, Pirontex® 600D	Oxford 250D
Fabric colours		
3 eco fabric colours		
Velcro and thread colour	Colour matching	Colour matching
Printable	✓	✓

Our number 1

Folding gazebo Series 1

Sizes Series 1	Weight	Maximum entrance height	Maximum tent height	Pack size (L x W x H)
3x3 m	36.6 kg	201 cm	327 cm	44x42x158 cm
3x3 m Square	45 kg	202 cm	275 cm	43x43x206 cm
3x3 m Pagoda	37.2 kg	201 cm	368 cm	42x44x158 cm
4x2 m	34.1 kg	215 cm	334 cm	44x30x206 cm
4x4 m	46.2 kg	215 cm	388 cm	44x42x206 cm
4x4 m Pagoda	46.8 kg	215 cm	431 cm	42x44 x206 cm
4.5x3 m	46.4 kg	201 cm	327 cm	58x42x158 cm
5x5 m Pagoda	77.2 kg	215 cm	497 cm	54x52x206 cm
6x3 m	61 kg	201 cm	327 cm	72x42x158 cm
6x4 m	59 kg	215 cm	388 cm	58x42x206 cm
8x4 m	77.7 kg	215 cm	388 cm	72x42x206 cm

High quality and functional

Folding gazebo Series 2

Sizes Series 2	Weight	Maximum entrance height	Maximum tent height	Pack size (L x W x H)
1.5x1.5 m flat roof	18.6 kg	201 cm	240 cm	39x28x158 cm
1.5x1.5 m pointed roof	19.3 kg	201 cm	270 cm	39x28x158 cm
2x2 m	26.3 kg	201 cm	293 cm	44x42x158 cm
3x1.5 m	23.1 kg	201 cm	304 cm	48x28x158 cm
3x2 m	32.5 kg	201 cm	293 cm	58x42x158 cm
3x3 m	30.5 kg	201 cm	327 cm	44x42x158 cm
4.5x3 m	38.7 kg	201 cm	327 cm	58x42x158 cm
6x3 m	51.4 kg	201 cm	327 cm	72x42x158 cm



All-round protection guaranteed

Sidewalls



Closed

100 % waterproof and windproof



With door

Can be rolled up, with zipper



With window

2 or 3 windows per sidewall



Panoramic window

Rectangular window made of transparent PVC



Half-height

Fixed with aluminium crossbar



Wooden counter

Combinable with half-height sidewalls



Partition wall

Closed, with window or with door



Rescue

Special sidewalls strengthened with PVC

The sidewalls of the Series 1 are fixed with continuous Velcro strips, while the Series 2 sidewalls are fixed with punctual Velcro tabs.



Simple and completely automatic

Awning



1. Automatic opening

When setting up the tent, the awning opens by itself.

2. 1-4 Sides

Depending on the model, one, two, three or four sides can be equipped with an awning.

3. Internal valance

The internal valance provides an additional printable area and sidewalls can be attached to it.

4. Extended protection

Our patented automatic awning reaches out 65 cm/80 cm/100 cm depending on the model.

Ready for use
in minutes,
watch the video!



Technical data

Series 1 with awning

Sizes Series 1 with awning	Weight	Maximum entrance height	Maximum tent height	Pack size (L x W x H)
3x3 m with 1 awning	41.5 kg	202 cm	353 cm	44x42x158 cm
3x3 m with 2 awnings	45 kg	202 cm	353 cm	53x51.5x167.5 cm
3x3 m with 3 awnings	48.5 kg	202 cm	353 cm	53x51.5x167.5 cm
3x3 m with 4 awnings	44.9 kg	202 cm	412,5 cm	53x51.5x167.5 cm
3x3 m Square with 1 awning	45 kg	202 cm	275 cm	42x44x206 cm
4x4 m with 1 awning	48 kg	216 cm	412.5 cm	44x42x206 cm
4x4 m with 2 awnings	51 kg	216 cm	412.5 cm	54x52x206 cm
4x4 m with 3 awnings	54 kg	216 cm	412.5 cm	54x52x206 cm
4x4 m with 4 awnings	58.8 kg	216 cm	412.5 cm	54x52x206 cm
4.5x3 m with 1 awning	52.2 kg	202 cm	353 cm	58x43x158 cm
4.5x3 m with 2 awnings	54.5 kg	202 cm	353 cm	72x43x158 cm
6x3 m with 1 awning	68.8 kg	202 cm	353 cm	72x43x158 cm
6x4 m with 1 awning	71 kg	216 cm	412.5 cm	58x42x206 cm
8x4 m with 1 awning	79 kg	216 cm	412.5 cm	72x42x206 cm



Made in Italy



Interested in how a folding gazebo is made?

Watch the production video now!

100 % visibility is guaranteed

Pagoda gazebo



1. Maximum visibility

Due to the high and pointed roof, the pagoda gazebo is already visible from afar.

2. High gable

The centre post is secured by an additional safety bolt.

3. Increased stability

The scissor joints on the sides give the 5x5 m pagoda gazebo extra stability.

4. Handy

Small pack size, no loose parts and quick set-up.

*Bulky was yesterday,
foldable is today.*

Watch the video!



3 x 3

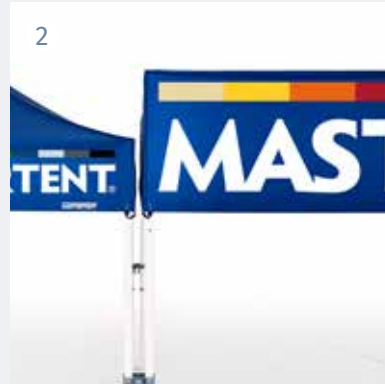
4 x 4

5 x 5

An unusual pagoda gazebo: it offers a compact packing size, easy transport, quick set-up and no loose parts. That's something only Mastertent can offer you.

Extraordinary shapes

Square 3x3 m



1. Eye-catching design

This is the perfect gazebo for advertising, attracting customers and delivering meaningful messages.

2. Bigger valance

Use an advertising space of 1.7 m² instead of the usual 0.8 m².

3. Water drain pipe

Rainwater is collected in the middle of the roof and drains off through the drain pipe that can be positioned as desired.

4. Awning

The new Square gazebo with awning offers your guests a bigger sheltered area.

That's how quickly the Square with awning is ready for use. Roll the film!



More customisable surface on a 3x3 m gazebo is not possible! The Square with or without the awning is your mobile advertising medium, regardless of the application.

3 x 3

About proven things and new ones

Fabrics and colours

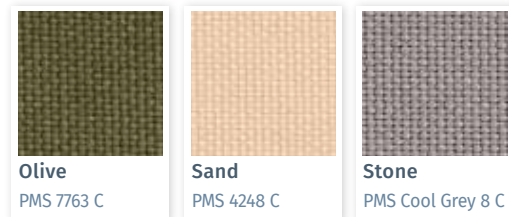
The classic

Our all-time favourite Oxford fabric



New: Eco fabrics

made from 100% recycled material



OEKO-TEX®
CONFIDENCE IN TEXTILES
STANDARD 100



PIRONEERING THE FUTURE

the new premium fabric



Demonstrated pioneering spirit

Innovation and resilience

Adaptable, resistant and durable. We have taken nature as our model and developed the **worldwide unique fabric Pirontex®** together with our textile manufacturer. Pirontex® is more sustainable in its production than conventional textiles and is characterised by its longevity.

A higher **elasticity** ensures that the fabric adapts perfectly to the aluminium structure. Thanks to the use of a 600D thick thread as well as the ingenious construction of the fabric, the textile gets more body and **robustness**. Special nano-coatings make the fabric particularly **resistant to oil, dirt and water**. Furthermore, it can **withstand winds** of up to 100 km/h and is **fire-retardant**.



Unbreakable colours

Colour resistance

What makes this new textile so special? Even when exposed to intense sunlight and used for long periods of time, it retains its original colour and does not fade.

The reason for this is its high light fastness which was classified with a 7-8 grade (of maximum 8).

Thus, the textile guarantees an **excellent long-term result for coloured fabrics**.

The Pirontex® fabric also distinguishes itself by its **elegant, matt appearance**, it is extremely tear-resistant, UV resistant and keeps its shape.





For the world of tomorrow

Sustainability is not a state, but a path

With the development of Pirontex® we have succeeded in creating a highly resistant material that has been critically tested for all environmental aspects right from the start.

We paid particular attention to the dyeing process which, in the textile industry, is often associated with a high environmental impact. In the production of our new textile we use 50 % less energy, 80 % less water and reduce CO₂ emissions by 60 %. Furthermore, we can dispense with discredited dyeing plants and we also achieve a longer-lasting colour result.

Production
process
Pirontex®



50% less
energy consumption



80% less
CO₂ emissions



80% less water
consumption

Complete colour coordination

Series 1 frame colours



Custom RAL colours

Discover more than 200 RAL colour options
for maximum individuality!

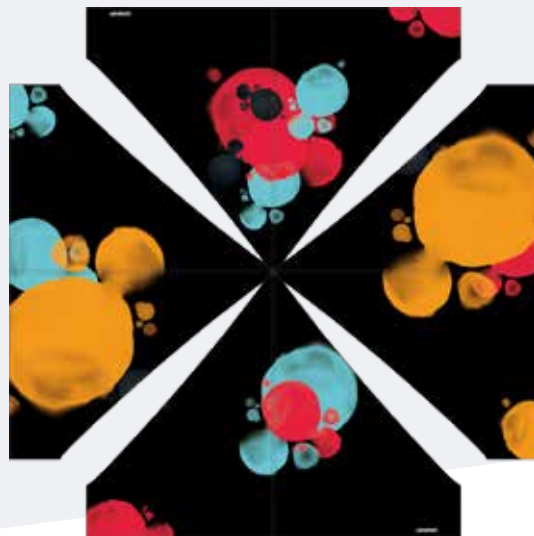
Impressive results

Printing options



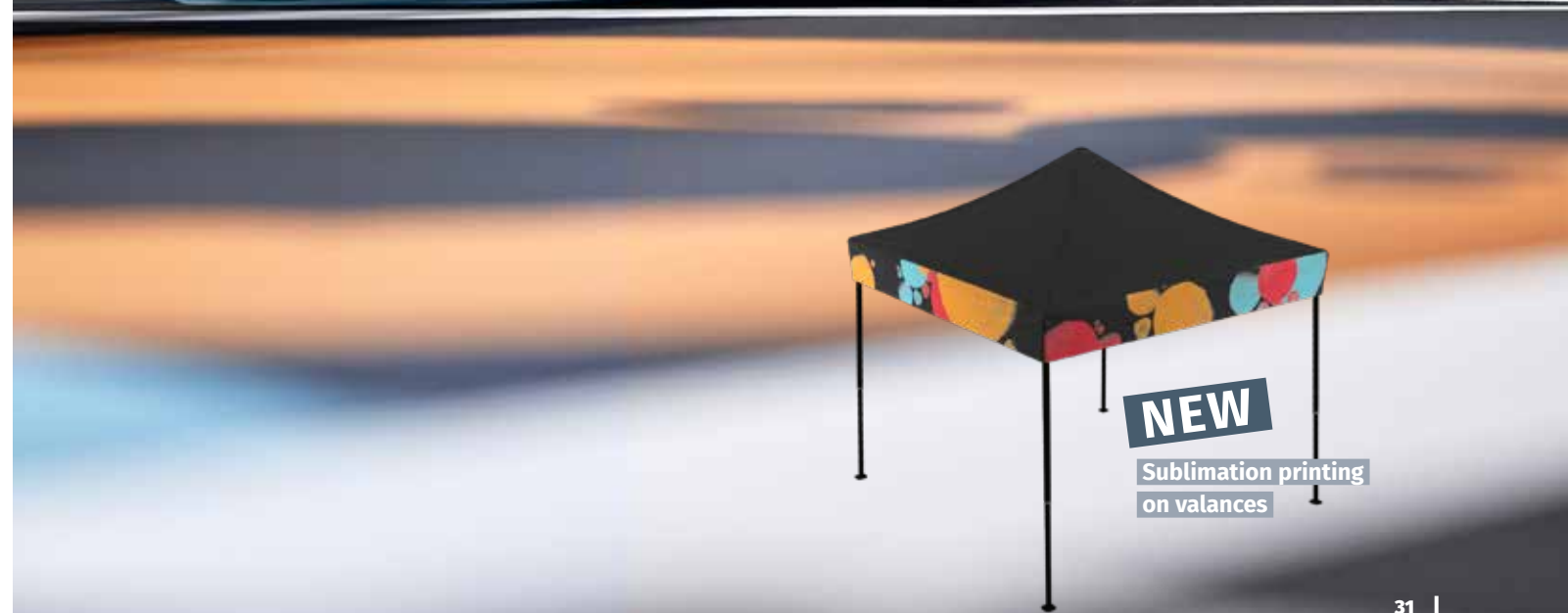
For the small areas

With thermal transfer printing, small print motifs, such as logos, are printed on a very durable vinyl film and transferred to the gazebo's fabric by heat.



From one corner to the other

Sublimation printing is particularly suitable for printing high-resolution motifs on large surfaces. For printing, we use certified eco-inks that are not harmful to the environment or our health.



Construction details



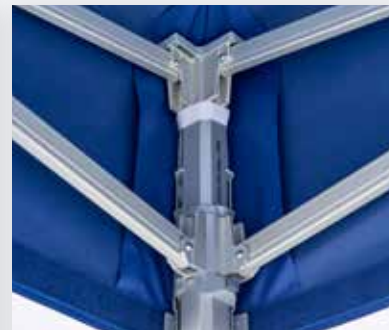
Easy set-up mechanism

Thanks to the integrated easy set-up mechanism of the tent legs, the tent can be assembled quickly and without effort.



Spacer

The 8 mm thick spacer ensures that the fabric is not pinched when folding up the gazebo.



Release system

This system helps to easily dismantle the gazebo by means of a push button.



Connecting elements

All connecting parts are made of extruded aluminium which, compared to plastic, makes them more form-stable.



Plastic gliders

All movable components are provided with a plastic glider which ensures a very smooth operation.



Rubber cover

In order to protect the fabric against wear, all connecting elements of the frame are provided with rubber covers at contact points with the roof.



Textile characteristics

The textiles are made of polyester fabric coated with polyurethane, they are UV-resistant and 100% waterproof.



Corner clips

The corner clips at the corner poles create a wrinkle-free appearance of the entire tent roof.



Tensioning device (S1 only)

This patented device counteracts the natural expansion of the textile and keeps it tight.



PVC reinforcement

To avoid rapid wear of the fabric, the tent roof is equipped with PVC reinforcements at all contact zones with the frame.



Peak flag

On the patented peak flag device flags or banners can be mounted and at the same time, it firmly attaches the roof to the structure.



Adjustable tension straps

These straps on the roof's valances ensure the perfect tensioning of the valances on all sides of the roof.



Maximal functionality

Accessories



LED strips



LED spotlights



Base plate



Concrete weights



Radiant heater



Fastening kit



Sidewall bag



Rain gutter



Wooden counter



Transport wheels



Banner



Roof flag

All-in-one solutions

Gazebo sets for all types of use



1. Cooking gazebo

The roof and sidewalls of this gazebo are made of a certified, fireproof fabric which turns it into the perfect outdoor kitchen.

2. Rescue Kit

Quick set-up, stable, 100% waterproof, fire-retardant and practical - that's the Rescue Kit, the reliable partner for emergency situations.



3. Royal Kit

This elegant folding gazebo package with corner curtains, a sheer ceiling fabric and scalloped valances has always been very popular in the catering trade.

4. Loden Kit

Give your gazebo an alpine touch with this loden fabric cover.

*100% tailored
to your mobile needs.*

Tested, certified and unique

Safe cooking with Mastertent



NEW
with fireproof fabric

To all cooks out there: The new Mastertent cooking tent is made of a fireproof, non-flammable fabric and the windows can be opened and closed by means of a zip. In addition, there are two dormers on the roof so that air can escape while cooking.

3 x 1.5

4 x 2



Developed for emergencies: Rescue Kit

Fast, simple and safe



1. Sidewalls
These sidewalls include a window, door and fly net.

2. Anti-slip floor
A waterproof floor made of anti-slip PVC provides the necessary hygiene in the gazebo.



3. Connecting tube
These tubes help to easily connect the sidewalls to the tent floor.

4. Insulating inner tent
Inner tents can be additionally mounted and together with the outer sidewalls they form an insulating air chamber.

Friend and helper for first responders

Our rescue tents are waterproof and ready for use in just a few minutes. They are 100 % reliable when every second counts.

Take precautions and be covered

MASTERCare and MASTERCare+

Storms, uprooted trees, fires or floods - the dangers lurk everywhere and they can leave enormous damage even to the most stable Mastertent folding gazebo.

We do not want you to pay high repair costs. In the event of damage due to force majeure, you can now make use of MASTERCare and MASTERCare+. These are two insurance benefits that, in addition to low repair costs, bring many advantages to you and your folding gazebo.



You can count on the following benefits, no matter what you choose:

- You save high repair costs
- 70 % discount on the item to be replaced
- You receive one free Repair Kit for the tent roof per contract period
- Rapid replacement service
- Priority customer support

This is where the two service packages differ:

MASTERCare	MASTERCare+
Unlimited roof replacement with low deductible	Unlimited replacement of the roof, the aluminium structure or its individual parts with low deductible
A one-off, low service fee (per contract period), no matter how often you replace the roof	A one-off, low service fee (per contract period), no matter how often you replace the roof, the aluminium structure or its individual parts

MASTERCare



Structure and roof replacement



Roof replacement





Quality since 1948

Tables and
benches

At a glance

Our bestsellers



Classic



Relax



Comfort



Relax Nature

Technical details

Flexibly combinable



Classic table
Straight underframe



Comfort table
Curved underframe

Sizes	Table
220x80 cm	Classic
200x80 cm	Classic
220x67 cm	Classic/Comfort
200x67 cm	Classic
220x50 cm	Classic/Comfort



Classic bench
Without backrest



Relax bench
With backrest

Sizes	Bench
220x25/27 cm	Classic / Relax
200x25 cm	Classic

Thanks to the simple folding mechanism the set is ready for use in the shortest time.



Further folding furniture models

Far away from the standard



1. Shorty

Table size: 108x67x2.5 cm

Table height: 77 cm

Bench size: 108x33x3 cm

Bench height: 49 cm

Bench available with or without backrest.

2. SitDown

Table size: 200x60x2.5 cm

Table height: 77 cm

Bench size: 200x30x3 cm

Bench height: 49 cm

3. Bambini

Table size: 110x40x2.5 cm

Table height: 54 cm

Bench size: 110x20x2.5 cm

Bench height: 36 cm

4. StandUp

Size: 200x60x2.5 cm

Height: 110 cm





Design models

Practical elegance



Rustica

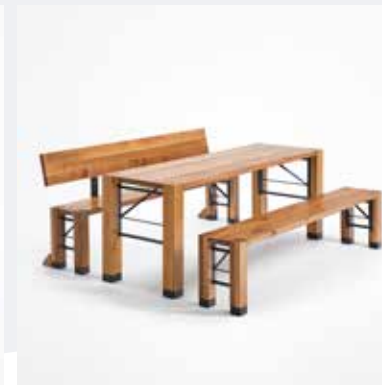
Table size: 180x60x2.5 cm

Table height: 77 cm

Bench size: 180x30x3 cm

Bench height: 49 cm

Bench available with or without backrest.



Lago

Table size: 200x67x4 cm

Table height: 77 cm

Bench size: 200x33x4 cm

Bench height: 47 cm

Bench available with or without backrest.

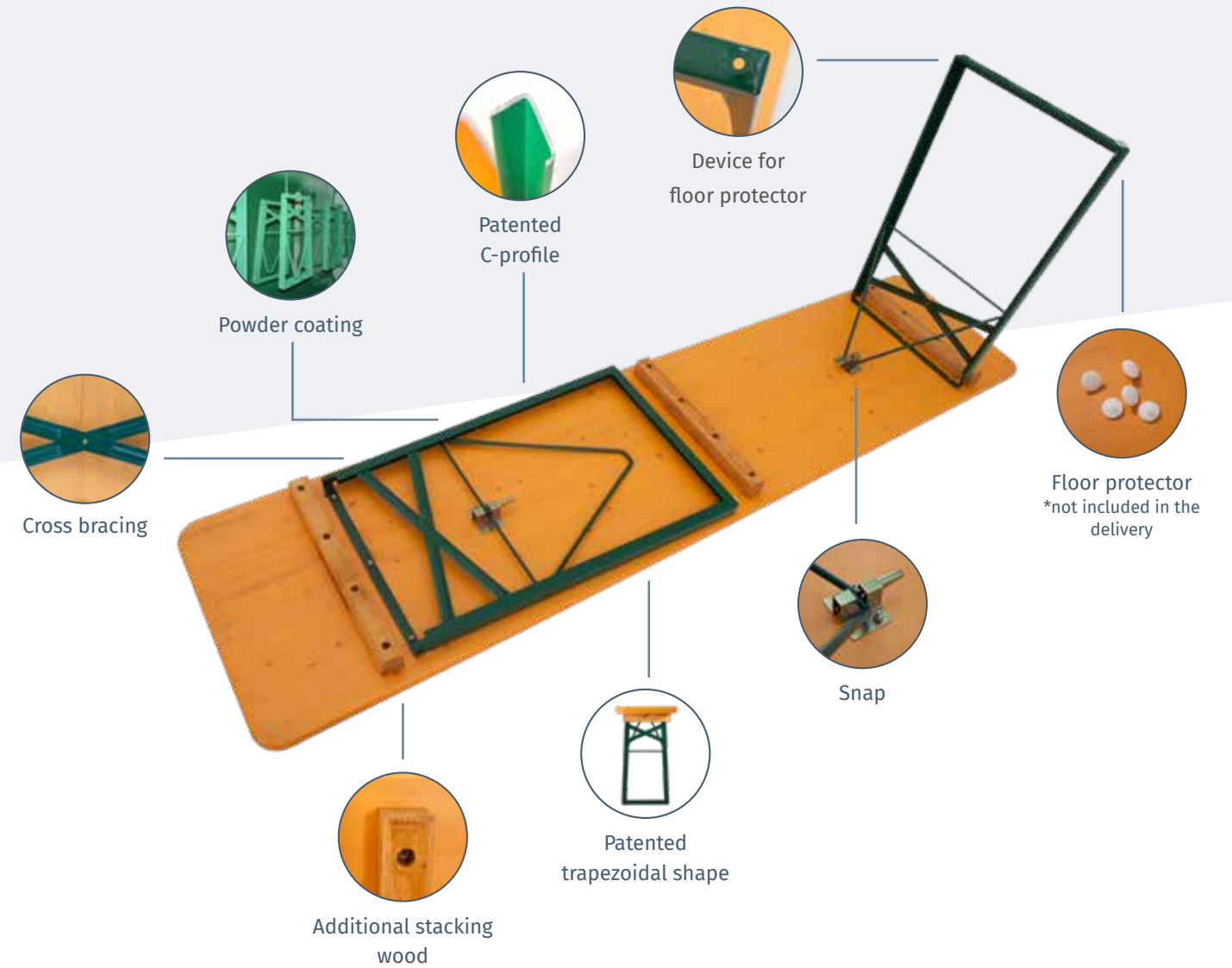
Stability and self-support



6 mil.
visitors at the
Oktoberfest
tested them

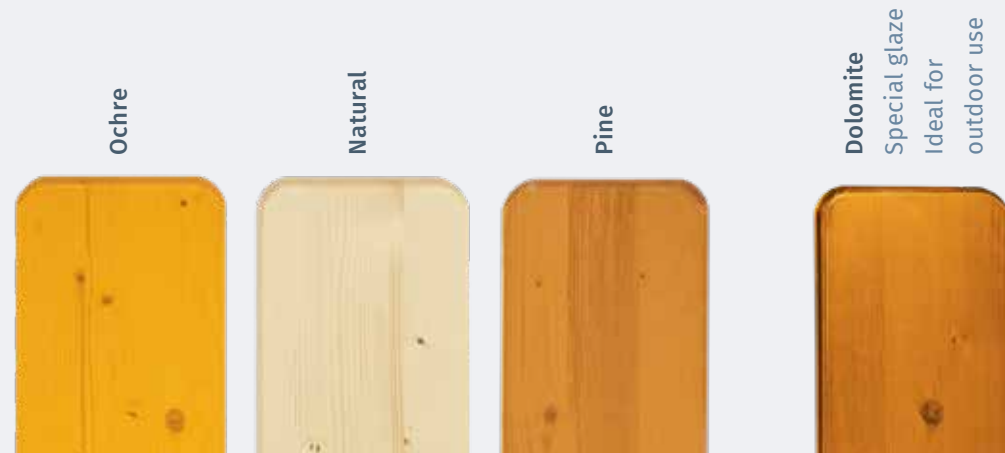


Patented



A question of taste

Coloured surfaces



Safely stored
from A to B with our
transport boxes



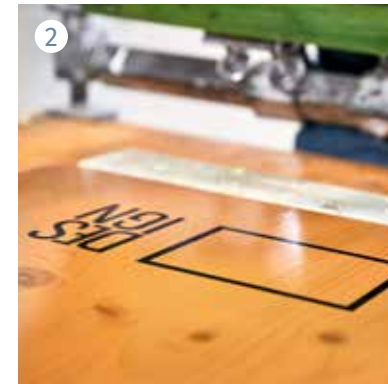
Leave an impression

Printing methods



1. INK printing

Thanks to a special, colour-fast ink, letters and numbers can be printed on the underside of the board as well as on the front - smudge-proof, of course!



2. Screen printing

The monochromatic print is under the coating and therefore has a longer life span.

3. Digital printing

Creativity knows no bounds: With this process, high-resolution, multicolour prints are possible.



NATURALIS

NATURALIS

NATUR

NATURALIS

Square, Hexagonal and Octagonal

Stable
pavilions

Tool-free, quick and intuitive

Set-up in 15 minutes



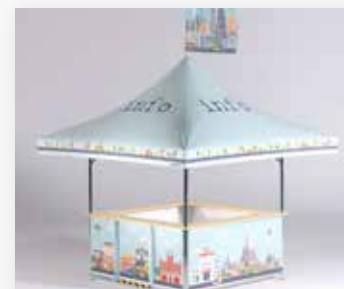
*Roll the film,
let's go!*

Thanks to the quick release technology, the Mastertent pavilion can be assembled by two people in a very short time and without the use of any additional tools.



At a glance

Our pavilions



4-corner pavilion

Counter: up to 16 people
Weight: 221 kg
Sizes: 3.9 x 3.9 x 3.35 m



6-corner pavilion

Counter: up to 24 people
Weight: 357 kg
Sizes: 5 x 5.75 x 3.35 m



8-corner pavilion

Counter: up to 40 people
Weight: 402 kg
Sizes: 5.8 x 5.8 x 3.35 m



6-corner pavilion star-shaped

Counter: up to 24 people
Weight: 301 kg
Sizes: 6.35 x 7.35 x 4.5 m

Manufacturer



Customisable



Easy-Up



4, 6 or 8 square pavilions.

First, the base frame is assembled, then the side panels as well as the counter elements are mounted. Last but not least the roof is put on. All this in just 15 minutes!



The added visibility

Inflatables

Unpack - plug in and ready

Tool-free assembly



Easy-Up



*Simple and quick.
Watch the assembly video!*



At a glance

Our advertising media



Unique
Special shapes for your usage



Tripod
Size: 6.1x5.3x4 m
Weight: 65 kg



MS5
Size: 5x5x3.54 m
Weight: 59 kg

Choose your favourite from our standard models or get in contact with our design team to create your own customised inflatable advertising medium.

All models can be found on our website.

Warranties and certifications

Folding gazebos

Warranty services

- 5-year warranty on material and production defects of the aluminium frame
- Lifelong warranty on corrosion of the aluminium frame*
- 10-year availability of all spare parts of the aluminium frame

*special cases excluded (e. g. frequent use of the gazebo in sea air)

Certifications



- All gazebos are TÜV certified (product certification).
- The Mastertent fabric is fire-retardant in compliance with the EU Norm EN 13501 – 1:2007
- Mastertent fabrics have been successfully tested to current ISO criteria for tensile strength, waterproofness, UV-resistance and colour fastness.
- Our folding gazebos have been tested for their stability in a wind tunnel at different wind speeds by the renowned Maffei Engineering Institute.
- The folding gazebos have been subjected to a static calculation by engineers and do not require any approval by structural engineers or authorities according to the UNI EN 13782 standard.



- The printing ink we use for our gazebos has been certified with the ECO Passport.
- All chemicals we use for the production of our folding gazebos are REACH-compliant and are therefore considered harmless to health and the environment.
- The new ECO and Pirontex® textiles are certified with the OEKO-TEX® Standard 100.
- The tent fabric offers UPF>50 UV protection.

All certificates are available on request.



We are tested and we test ourselves

Tables and benches

Warranty services

- 10 years availability of all spare parts

Certifications, classifications, calculations



- All gazebos are TÜV certified (product certification)
- Fire classification DIN EN 13501-1:2007 CLASS E by the ift Rosenheim testing laboratory
- Static check of the Comfort frame
- Static check of the c-shaped steel profile



- All materials used to manufacture the tables & benches are REACH compliant.
- The use of UV-glaze which is free of harmful substances, was approved by the German enterprise Landshuter Lackfabrik.
- Confirmation by the manufacturer Landhuter Lackfabrik that the paint is suitable for food contact.
- The processed wood is FSC-certified and thus comes from responsibly managed forests.

TÜV-certified



Quality since

1948

All certificates are available on request.



Warranties and certifications

Pavilions

Warranties

- 2 years manufacturer's warranty on material and production defects of the galvanised steel structure.
- 10 years availability of all spare parts of the galvanised steel structure.

Certifications



- TÜV-SÜD certificate (product certification).
- The PVC fabric is considered flame retardant according to DIN 4102 B1.
- Certification of stability at varying wind speeds.
- Static calculation of the steel structure.



- All chemicals we use in the production of our pavilions are REACH compliant and are therefore considered harmless to health and the environment.
- The printing ink we use for our fabrics has been certified with the ECO Passport.

Stable



TÜV-certified



All certificates are available on request.

As a producer we consciously implement measures to avoid negative effects on the climate.

We use high-quality materials in order to reduce big amounts of waste and this in turn helps us to increase our product's longevity. The usage of recyclable materials and the continuous process optimisation, including the reduction of harmful substances and waste, are of great importance to us.

We even produce colourful shopping bags with fabric remnants of our gazebos which are there for the sensibilisation of this issue.

In 2020, we launched our reforestation programme in Romania. The QR code below shows a short film about it. Simply scan it with your smartphone - start the film and off you go!



We are reforesting
native forests.
To the film >



All Mastertent products are 100% recyclable.



Saving CO₂ thanks to district heating

The district heating network of the municipality, which is using wood chips, covers the entire heat demand of our headquarters in Italy.

We cover 100 %

of our energy demand with the photovoltaic system on our company building in South Tyrol (Italy). On average this helps us to **save 250 t of CO₂ per year.**



If our customers are satisfied,
we are satisfied as well.



“Our Mastertent folding gazebos have been in constant use for almost seven years now and their structure is as stable as on the first day!”

Joe Broder - Team Manager - jb Brunex Superior Factory Racing, Switzerland



“I was on the hunt for a high quality canopy that is well made and will last my business for years to come. What I received from Mastertent is of super quality.”

Anako, USA, Los Angeles



MASTERTENT® Zingerle Spa

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